SECTION 3: Preventative Maintenance

Preventative Maintenance

Description	Part Number	Replacement Interval					
		100K	200K	300K	400K	500K	600K
Separator	90-103-09	X	X	X	X	X	X
Feed Roller	90-102-21			X			X
Pick-Up Roller	56-101-02			X			X
Pressure Roller	94-110-02			X			X

Recommended Dealer Stock AR8100

Timing Belts	123-934 / 123-854 / 123-277 / 123-137 / 123-573
Bearing Housing	90-103-52
Castors	123-1182 / 123-1184
Fuses (1Amp. 1¼ x ¼)	123-302
Main PCB	65-500-00
Motor Speed PCB	123-1075
Interlock Switch	123-1141
Transport Belts	123-1071 / 123-1072
Main Switch	63-500-10
Speed Control Switch	65-500-10

Optional Conveyor Unit

Conveyor Belts (set)	123-309
Main PCB	90-100-500
Drive Motor	CD-401-18
Main Switch	123-664
Speed Potentiometer	CD-301-20

Interface Kit AR8100 **Part # S-212AS**

Contents		Quantity
Wire Harness, Interface	65-500-20	1
Wire Splice	123-1171	2
Interface Cable	65-500-30	1
Cable Tie	123-113	4
Hook , Non-Operator Side	65-301-10	1
Hook , Operator Side	65-301-09	1
Screw, 8-32 X ¼ FH Phil.	123-126	4
Package, Jack Screws	123-1191	1
Paper Tray Sensor Cover	65-301-22	1
Paper Tray Sensor Cover	65-301-22	1